

**2 AND 4 FLUTE, BALL END
ALL LENGTHS**



- ▶ Use for radius and contouring part surfaces.
- ▶ Designed to cut materials ranging from nickel base alloy, stainless, tough alloys, abrasive and non-ferrous.
- ▶ Made from premium sub-micron grain carbide.

Tolerance +.000/-0.002



2 FLUTE		4 FLUTE		LENGTH	SIZE	SHK	LOC	OAL
TOOL	EDP	TOOL	EDP					
AMG-400-1/2-B	13477	CCMG-400-1/2-B	13488	STD	1/64	1/8	3/64	1-1/2
AMGS-401-B	16161	CCMGS-401-B	16239	Stub	1/32	1/8	1/16	1-1/2
AMG-401-B	15904	CCMG-401-B	15928	STD	1/32	1/8	3/32	1-1/2
AMGS-401-1/2-B	16162	CCMGS-401-1/2-B	16240	Stub	3/64	1/8	3/32	1-1/2
AMG-401-1/2-B	15905	CCMG-401-1/2-B	15929	STD	3/64	1/8	1/8	1-1/2
AMGS-402-B	16163	CCMGS-402-B	16241	Stub	1/16	1/8	1/8	1-1/2
AMG-402-B	15906	CCMG-402-B	15930	STD	1/16	1/8	3/16	1-1/2
-	-	CCMG-402-MB	11205	Med	1/16	1/8	1/4	1-1/2
AMG-402-1/2-B	15907	CCMG-402-1/2-B	15931	STD	5/64	1/8	3/16	1-1/2
AMGS-403-B	16164	CCMGS-403-B	16242	Stub	3/32	1/8	3/16	1-1/2
AMG-403-B	15908	CCMG-403-B	15932	STD	3/32	1/8	3/8	1-1/2
AMG-403-1/2-B	15909	CCMG-403-1/2-B	15933	STD	7/64	1/8	3/8	1-1/2
AMGS-404-B	16165	CCMGS-404-B	16243	Stub	1/8	1/8	1/4	1-1/2
AMG-404-B	14058	CCMG-404-B	14176	STD	1/8	1/8	1/2	1-1/2
AMG-404-MB	11127	CCMG-404-MB	10997	Med	1/8	1/8	3/4	2-1/4
AMG-404-LB	16110	CCMG-404-LB	16188	Long	1/8	1/8	3/4	3
AMG-404-EB	16176	CCMG-404-EB	16254	XL	1/8	1/8	1	3
AMG-604-1/2-B	16126	CCMG-604-1/2-B	16204	STD	9/64	3/16	9/16	2
AMGS-605-B	16166	CCMGS-605-B	16244	Stub	5/32	3/16	5/16	1-1/2
AMG-605-B	15910	CCMG-605-B	15852	STD	5/32	3/16	9/16	2
AMG-605-1/2-B	16127	CCMG-605-1/2-B	16205	STD	11/64	3/16	9/16	2
AMGS-606-B	16167	CCMGS-606-B	16245	Stub	3/16	3/16	3/8	1-1/2
AMG-606-B	14060	CCMG-606-B	14178	STD	3/16	3/16	5/8	2
AMG-606-MB	19554	CCMG-606-MB	19556	Med	3/16	3/16	3/4	2-1/2
AMG-606-LB	16111	CCMG-606-LB	16189	Long	3/16	3/16	3/4	3
AMG-606-EB	16177	CCMG-606-EB	16255	XL	3/16	3/16	1-1/8	3
AMG-806-1/2-B	16128	CCMG-806-1/2-B	16206	STD	13/64	1/4	5/8	2-1/2
AMGS-807-B	16168	CCMGS-807-B	16246	Stub	7/32	1/4	1/2	2
AMG-807-B	15911	CCMG-807-B	15934	STD	7/32	1/4	5/8	2-1/2
AMG-807-1/2-B	16129	CCMG-807-1/2-B	16207	STD	15/64	1/4	3/4	2-1/2
AMGS-808-B	16169	CCMGS-808-B	16247	Stub	1/4	1/4	1/2	2
AMG-808-B	14062	CCMG-808-B	14180	STD	1/4	1/4	3/4	2-1/2
AMG-808-LB	16112	CCMG-808-LB	16190	Long	1/4	1/4	1-1/8	3
AMG-808-EB	16178	CCMG-808-EB	16256	XL	1/4	1/4	1-1/2	4
AMG-1008-1/2-B	16130	CCMG-1008-1/2-B	16208	STD	17/64	5/16	3/4	2-1/2
AMG-1009-B	15912	CCMG-1009-B	15935	STD	9/32	5/16	3/4	2-1/2
AMG-1009-1/2-B	16131	CCMG-1009-1/2-B	16209	STD	19/64	5/16	13/16	2-1/2
AMGS-1010-B	16170	CCMGS-1010-B	16248	Stub	5/16	5/16	1/2	2
AMG-1010-B	14064	CCMG-1010-B	14182	STD	5/16	5/16	13/16	2-1/2
AMG-1010-LB	16113	CCMG-1010-LB	16191	Long	5/16	5/16	1-1/8	3
AMG-1010-EB	16179	CCMG-1010-EB	16257	XL	5/16	5/16	1-5/8	4
AMG-1210-1/2-B	16132	CCMG-1210-1/2-B	16210	STD	21/64	3/8	7/8	2-1/2
AMG-1211-B	16133	CCMG-1211-B	16211	STD	11/32	3/8	7/8	2-1/2
AMG-1211-1/2-B	16134	CCMG-1211-1/2-B	16212	STD	23/64	3/8	7/8	2-1/2
AMGS-1212-B	16171	CCMGS-1212-B	16249	Stub	3/8	3/8	5/8	2
AMG-1212-B	14066	CCMG-1212-B	14184	STD	3/8	3/8	1	2-1/2
AMG-1212-LB	16114	CCMG-1212-LB	16192	Long	3/8	3/8	1-1/8	3
AMG-1212-EB	16180	CCMG-1212-EB	16258	XL	3/8	3/8	1-3/4	4
AMG-1412-1/2-B	16135	CCMG-1412-1/2-B	16213	STD	25/64	7/16	1	2-3/4
AMG-1413-B	16136	CCMG-1413-B	16214	STD	13/32	7/16	1	2-3/4
AMG-1413-1/2-B	16137	CCMG-1413-1/2-B	16215	STD	27/64	7/16	1	2-3/4
AMGS-1414-B	16172	CCMGS-1414-B	16250	Stub	7/16	7/16	5/8	2-1/2
AMG-1414-B	15913	CCMG-1414-B	15936	STD	7/16	7/16	1	2-3/4
AMG-1414-LB	16115	CCMG-1414-LB	16193	Long	7/16	7/16	2	4
AMG-1414-EB	16181	CCMG-1414-EB	16259	XL	7/16	7/16	3	6
AMG-1614-1/2-B	16138	CCMG-1614-1/2-B	16216	STD	29/64	1/2	1	3
AMG-1615-B	16139	CCMG-1615-B	16217	STD	15/32	1/2	1	3

COATINGS: To order coated tools, add TiN, TiCN, or AlTiN after the tool name or change the first digit of the EDP to 2 for TN, 4 for TiCN, or 5 for AlTiN.



**2 AND 4 FLUTE, BALL END
ALL LENGTHS - End of List**



2 FLUTE		4 FLUTE		LENGTH	SIZE	SHK	LOC	OAL
TOOL	EDP	TOOL	EDP					
AMGS-1616-B	16173	CCMGS-1616-B	16251	Stub	1/2	1/2	5/8	2-1/2
AMG-1616-B	14068	CCMG-1616-B	14186	STD	1/2	1/2	1	3
AMG-1616-LB	16116	CCMG-1616-LB	16194	Long	1/2	1/2	2	4
AMG-1616-EB	16182	CCMG-1616-EB	16260	XL	1/2	1/2	3	6
AMG-1818-B	16141	CCMG-1818-B	16219	STD	9/16	9/16	1-1/4	3-1/2
AMGS-2020-B	16174	CCMGS-2020-B	16252	Stub	5/8	5/8	3/4	3
AMG-2020-B	16142	CCMG-2020-B	16220	STD	5/8	5/8	1-1/4	3-1/2
AMG-2020-LB	16117	CCMG-2020-LB	16195	Long	5/8	5/8	2-1/4	5
AMG-2020-EB	16183	CCMG-2020-EB	16261	XL	5/8	5/8	3	6
AMG-2422-B	19575	CCMG-2422-B	19576	STD	11/16	3/4	1-3/8	4
AMGS-2424-B	16175	CCMGS-2424-B	16253	Stub	3/4	3/4	1	3
AMG-2424-B	16143	CCMG-2424-B	16221	STD	3/4	3/4	1-1/2	4
AMG-2424-LB	16118	CCMG-2424-LB	16196	Long	3/4	3/4	2-1/4	5
AMG-2424-EB	16184	CCMG-2424-EB	16262	XL	3/4	3/4	3	6
AMG-2828-B	16144	CCMG-2828-B	16222	STD	7/8	7/8	1-1/2	4
AMG-3232-B	16145	CCMG-3232-B	16223	STD	1	1	1-1/2	4
AMG-3232-EB	16185	CCMG-3232-EB	16263	XL	1	1	3	6

NEW SIZES HIGHLIGHTED

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